

Description	Specification	Comments
<b>Air Compressor:</b>	Rotary Screw type, oil free.	Service annually
<b>Air Quality:</b>	<0.1PPM contamination (99.5%).	
<b>Air Regulator:</b>	3 stage SMC pressure regulator set AW30-F03D.	
<b>Air Filters:</b>	AF30P-060S (5micron). AFM30P-060AS (0.3micron). AFD30-F03D (0.01micron).	See air filter inspection note below Mist separator Micro mist separator
<b>Air Pressure:</b>	Min 5Bar (75PSI). Nom 5.5Bar (80PSI). Max 6.0Bar (90PSI).	Protect spindle with pressure switch operating at 5Bar (75PSI)
<b>Air Reservoir:</b>	10Litre, (near to equipment).	Prevents spindle failure due to sudden air loss
<b>Air Humidity:</b>	Air dew point -15°C<	Use dessicant based air drier, for lowest dewpoint
<b>Room Temp:</b>	21-23°C	To maintain spindle thermal stability and new condition
<b>Coolant Water:</b> (motor and body)	21-23°C temp controlled (as room temp)	Spindle cooled with recirculating water to ensure thermal stability and performance to spec.
<b>Cutting Water:</b> (if applicable).	+2°C higher than room temperature	To avoid internal spindle condensation
<b>Spindle Clamping:</b>	Do not distort spindle body during clamping.	Consult website for more information
<b>Spindle Connectors:</b>	Do not use PTFE tape on air fittings Do not obstruct air exhaust	PTFE tape can get inside air spindle and cause seizure Check spindle drawing for location of exhausts Pipe exhaust away where necessary
<b>Spindle Cleaning:</b>	Always clean work area of spindle before machinery shut down.	Keep air supply on during cleaning If work area very dirty, leave air on 24 hours per day This avoids contaminants entering spindles.
<b>Air Filter Inspection:</b>	Monthly	Signs of oil or water, shut down machinery and investigate cause Replace filters and air pipes with new prior to running equipment
<b>Carbon Brushes:</b>	If applicable	Do not keep constant current through brushes Pulse current during contact setup only
<b>Balancing:</b>	Rotating parts balance to G0.4 (1/1000gcm)	Use loadpoint bearings approved balanced parts only
<b>Spindle Handling:</b>		Do not drop or apply shock loads to the spindle
<b>Useful links:</b>		
<b>Clamping:</b>	<a href="http://www.loadpoint-bearings.co.uk/products/how_air_bearings_work/index.html#SpindleClamping">http://www.loadpoint-bearings.co.uk/products/how_air_bearings_work/index.html#SpindleClamping</a>	
<b>Air quality:</b>	<a href="http://www.loadpoint-bearings.co.uk/products/how_air_bearings_work/index.html#AirSupply">http://www.loadpoint-bearings.co.uk/products/how_air_bearings_work/index.html#AirSupply</a>	
<b>Water cooling:</b>	<a href="http://www.loadpoint-bearings.co.uk/products/how_air_bearings_work/index.html#Cooling">http://www.loadpoint-bearings.co.uk/products/how_air_bearings_work/index.html#Cooling</a>	
<b>Air filters:</b>	<a href="http://www.smcusa.com/sections/corporate/worldwide.asp">http://www.smcusa.com/sections/corporate/worldwide.asp</a>	